

Clairefontaine

« There aren't many industries around that can aspire to becoming genuinely sustainable. The paper industry, however, is one of them. It is inherently sustainable.»

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Because the future begins now, let us be together, actors of a healthy and sustainable production.

## Myths & Facts\*

« Paper production is a major cause of global greenhouse gas emissions »

The paper, pulp and print sector is one of the lowest industrial emitters of greenhouse gasses, accounting for 1% of global greenhouse gas (GHG) emissions.



« The paper industry destroys forest. »

The paper industry has a number of respected certification schemes ensuring the paper you use has come from a sustainable forest source. The two most recognisable certifications are FSC® and the PEFC™.

Also, it's the biggest single industrial user and producer of renewable energy in the EU: 56% of the industry's total primary annual energy consumption is biomass-based.

« E-communication is more environmentally friendly. »

According to Green Peace, if compared with the electricity demand of countries in the same year, the cloud would rank 6th in the world, with demand expected to increase 63% by 2020...

<sup>\*</sup> Source: www.twosides.info

## Clairefontaine papermills

Since it was founded in 1858, one of the strengths of Papeteries de Clairefontaine has been the quality of its products. Heir to a **paper tradition** and know-how handed down by several generations, Clairefontaine has always taken great care to ensure the quality of its products.

In order to demonstrate its commitment to continuous improvement in quality, environmental and energy efficiency performance, the Étival-Clairefontaine site is ISO 9001, 14001 and 50001 certified.

In addition, Clairefontaine, through its FSC and PEFC certifications, is committed day after day to using paper pulp from sustainably managed and environmentally friendly forest,

in order to implement good silvicultural practices to preserve biodiversity.

The Everbal site, a sister compagny of own mill, located near Reims, is a strong player in the production of recycled paper. Specialist since 1895, the site propose Blue Angel and Ecolabel products certified for its environmental approaches.

The Clairefontaine paper mills regulary invest in improving means in order to optimize quality and productivity and reduce waste sources (materials, water, energy).



# Paper recycling process

## Waste papers collection

Waste papers are sourced in a maximum of 400 kilometers around the mill. Very strict quality controls are carried out in order to validate their conformity.

### Pulpmaking stage 2

Waste papers are mixed in water to resuspend fibres. The pulp is then purified to ensure contaminants removal and ink dots micronization.

0% chlorine based product!

### Papermaking stage 3

The pulp is sent on the papermachine as evenly as possible in order to produce a paper sheet with exact and constant specifications. At each step of the papermachine, water must be removed from the fiber network:

- Firstly, by gravity and vaccum suction,
- Secondly, by mechanical pressing,
- Finally, by evaporating the last percents of water from the sheet.

# Converting 4

The paper produced is then **converted into finished products** (reels, folio sheets, cutsize) and **delivered to our customers with corresponding certifications.** 

\* For the production of the steam used in the process.



Solution for all customers needs

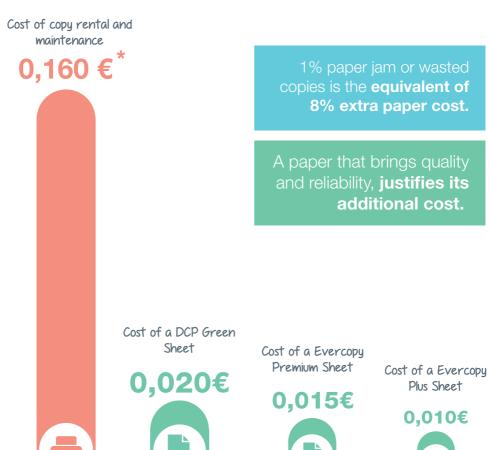
# Paper cost vs copy cost

Let's talk about price

Recycled papers, especially high-white grades, require good quality raw materials in order to ensure quality and brightness consistency.

A strict sorting of the waste papers as well as a dedicated manufacturing process, making the most of the recovered fibres without damaging them, are needed. These are the reasons why high-white recycled papers are more expensive than virgin fibres papers at similar whiteness level.

However, looking at the share of paper cost in regards to total copy cost, there is no reason to deprive yourself of a reliable quality paper which will enhance your work!



<sup>\*</sup> For colour laser printer, total costs for black and white print 0.09cts/A4



Recycled reference papers for office, laser and inkjet applications.



DCP Green is 100% recycled paper dedicated to colour printing. It allows sharp printing results thanks to its exceptional smoothness.

DCP recycled

High Whiteness level: 145 CIE

■ 100% recycled

Excellent printing accuracy

Guaranteed not jam



Full Range	<b>90</b> g	100g	<b>120</b> g	<b>160</b> g	<b>200</b> g	<b>250</b> g
A4	50014SC	50022SC	50027SC	50032SC	50007SC	50010SC
A3	50017SC	50024SC	50029SC	50034SC	50009SC	50039SC
SRA3	50310SC	50311SC	50312SC	50313SC	-	-











Evercopy **Plus** is a 100% recycled multifunctional paper with a natural whiteness level.

Its manufacturing process is truly ecological, aiming to lower as much as possible its environmental footprint.



Full Range 80g

A4 50048SC A3 50038SC

- A truly ecological paper
- Natural whiteness: 95 CIE
- Made from 100% waste papers
- Made from biomass steam
- Only 6% waste generated
- Ideal for laser and inkjet printing









Evercopy **Performance** is a 100% recycled multifunctional paper with an ideal whiteness level.

Its manufacturing process is truly ecological, aiming to lower as much as possible its environmental footprint.

Full Range 80g	J
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A4	50067C
A3	50069C

- Perfect quality to cost ratio
- Ideal whiteness level: 120 CIE
- Made from 100% waste paper
- Made from biomass steam
- Only 6% waste generated
- Ideal for laser and inkjet printing











Evercopy **Premium** is a 100% recycled multifunctional paper with an high whiteness level. It provides the performance of a virgin fibre paper.

Its manufacturing process is truly ecological, aiming to lower as much as possible its environmental footprint.

- High whiteness level : 145 CIE
- Made from 100% waste papers
- Made from biomass steam
- Only 6% waste papers
- Ideal for laser and inkjet printing



Full Range	<b>80</b> g	80g*	<b>90</b> g	<b>100</b> g	Pack
A4	1902C	1905C	1906C	1926C	1919P48C
A3	1904C	-	1907C	1927C	-

<sup>\* 80</sup>gsm A4 is available in perfocopy











Evercopy **Prestige** is a 100% recycled multifunctional paper with an **extreme whiteness level**. It provides the apperarance and performance of a virgin fibre paper. Its manufacturing process is truly ecological, aiming to lower as much as possible its environmental footprint.



- Exceptional whiteness: 160 CIE
- Made from 100% waste papers
- Made from biomass steam
- Only 6% waste papers
- Ideal for laser and inkjet printing

Full Range	<b>80</b> g	Pack 80g*	90g	100g
A4	1912C	1913C	1914C	1916C
A3	1911C	-	1915C	1917C

<sup>\* 80</sup>gsm A4 is available in 2500 sheets pack.









Equality paper is a multifunctional paper made of 50% post consumer fibers and 50% PEFC certified fibers with a very high whiteness level.

It provides the appearance and performance of a virgin fibre paper.

- A well-balanced fibre composition
- High whiteness : 161 CIE
- Ideal for laser and inkjet applications

Full Range	<b>80</b> g	Pack 80g*
A4	1502C	1507C
A3	1501C	-

<sup>\* 80</sup>gsm A4 is available in 2500 sheets pack.







Evercolor papers are 100% recycled and offer a wide range tints for all multifunctional applications. Their manufacturing process is truly ecological, aiming to lower as much as possible its environmental footprint.



Pastel Range	Cream		Green	Sky Blue	Wild Rose	Salmon
A4	40259C	40005C	40006C	40006C	40003C	40015C
A3	30259C	30005C	30004C	30006C	30003C	30015C

Intense Range	Dark blue	Intensive Green	Coral Red	Intensive Yellow
A4	40022C	40027C	40029C	40031C
A3	-	-	-	-

- A truly ecological range of tinted papers
- Made from 100% waste papers
- Made from biomass steam
- Wide range of 6 pastel and 4 intense tints
- Ideal for laser and inkjet applications





Enhance your impressions with quality and unique textures



**Everjet** 400

Everjet 400 is a 100% recycled HSIJ paper designed to be compatible with both dye and pigment inks. Everjet 400 is the perfect choice for transactional needs with low to medium ink coverage.

It is available in four whiteness levels (95-120-145 and 169 CIE).

- Transactional applications
- Dye and pigment inks
- High white 100% recycled





Enhance your impressions with quality and unique textures



The Clairtech technology is supporting this 100% recycled Offset Premium Paper.

Guaranteeing both printing results close to a coated paper and the natural touch of quality paper made from 100% recycled fibres.

The recycled range Clairech generates the printing **excellence of an ecological support**, deploying all the expertise of the original Clairetech quality. It is a host for new possibilities for th graphical industry thanks to this exceptionnal technology and paper.

- Preprint & Offset
- 145 CIE
- 160 Bendtsen
- 100% recycled





Full Range (mm)	<b>80</b> g	100g	<b>120</b> g	150g	200g	300g
460x640	3107C	3108C	3109C	3111C	-	-
700x1000	3112C	3113C	3116C	3122C	3124C	3125C
1000x700	3126C	3128C	3130C	3131C	3132C	3133C



# High whiteness, stable, efficiency combined in a 100% recycled offset quality.

Ideally suited for the demanding users, this range will enhance your printings. This recycled papier is imperceptible from 100% wood free paper.

This high white recycled paper fulfills the promise, without compromising our environment.

- Preprint & Offset
- 145 CIE
- 230 Bendtsen
- 100% recycled







Full Range	<b>80</b> g	<b>90</b> g	100g	120g	150g	200g	300g
460x640	1510C	1511C	1512C	1514C	1520C	-	-
700x1000	1526C	1527C	1529C	1530C	1531C	1541C	1550C
1000x700	1592C	1594C	1595C	1596C	1597C	1598C	1599C



Everprint is made from 100% recycled fibres without compromising on quality.

Raw materials are selected to offer the best witheness, dimensional stability and outstanding printing quality in offset or preprint.

Its resolutely **ecological production process greatly limits environmental impact by using biomass energy**, by avoiding chlorinated fibre bleaching and by generating little waste.

- Preprint & Offset
- 145 CIE
- 230 Bendtsen
- 100% recycled







Full Range (mm)	<b>70</b> g	<b>80</b> g	<b>90</b> g	<b>100</b> g	<b>120</b> g	<b>160</b> g	<b>200</b> g	<b>250</b> g	300g	400g
450x320		1920C	1922C	-	-	-	-	-	-	-
450x640	1543C	1544C	1545C	-	1547C	1548C	-	-	-	-
460x640			-	1615C	-	-	-	-	-	-
700x1000	1554C	1557C	1569C	1570C	1566C	1558C	1626C	1559C	-	-
1000x700	1574C	1560C	1572C	1573C	1565C	1561C	1627C	1562C	-	-
720x1020			-		-	-	-	-	1564C	1590C
1020x720	-	-	-	-	-	-	-	-	1563C	1591C
880x630	-	1556C	-	1582C	1584C	1585C	_	_	_	-



**Bengali** range offers 100% recycled tinted papers specifically designed for offset and preprint applications.

The range is available in 23 shades (12 bright, 11 pastel) and from 65 to 160  $g/m^2$ .

- 100% recycled paper for offset and preprint applications
- Available in a wide range of tints and substances
- Ecological manufacturing







Full Range (mm)	<b>65</b> g	<b>80</b> g	<b>120</b> g	160g
430x610	50134R	50137R	-	-
450x640	-	50034R	-	-
650x920	50136R	50035R	-	50086R

Yellon

Full Range (mm)	<b>65</b> g	<b>80</b> g	<b>120</b> g	160g
430x610	-	50126R	-	-
650x920	_	50005R	_	

Butter Cup

Full Range (mm)	<b>65</b> g	<b>80</b> g	<b>120</b> g	<b>160</b> g	
430x610	50140R	50143R	-	-	Lemon
450x640	-	50006R	-	-	
650x920	50142R	50037R	50075R	50087R	
700x1000	-	50038R	-	-	
Full Range (mm)	<b>65</b> g	<b>80</b> g	<b>120</b> g	160g	
450x640	-	50044R	-	-	Lilac
650x920	-	50046R	-	-	
Full Range (mm)	65g	80g	120g	160g	
430x610	50150R	50153R	-	-	Tangerine
450x640	-	50047R	-	-	
650x920	-	50048R	50077R	50089R	
700x1000	-	50049R	-	-	
Full Range (mm)	<b>65</b> g	<b>80</b> g	120g	160g	
450x640	-	50015R	-	-	Light Pink
650x920	-	50016R	50080R	-	
700x1000	-	50017R	-	-	
Full Range (mm)	<b>65</b> g	80g	<b>120</b> g	160g	
430x610	-	50180R	-	-	Fuchsia
450x640	-	50011R	-	-	
Full Range (mm)	<b>65</b> g	<b>80</b> g	<b>120</b> g	160g	
430x610	-	50180R	-	-	Red
450x640	-	50011R	-	-	

Full Range (mm)	<b>65</b> g	<b>80</b> g	<b>120</b> g	160g	
430x610	50164R	50167R	-	-	Coral Pink
450x640	-	50009R	-	-	
650x920	50166R	50010R	-	50170R	
Full Range (mm)	65g	80g	120g	160g	
430x610	-	50174R	-	-	Raspberry
650x920	-	50175R	50177R	50178R	
Full Range (mm)	<b>65</b> g	80g	120g	160g	
450x640	-	50020R	-	-	Salmon
650x920	-	50246R	-	-	
Full Range (mm)	<b>65</b> g	<b>80</b> g	<b>120</b> g	<b>160</b> g	
Full Range (mm) 450x640	65g	80g 50042R	120g	160g	lvory
				160g - 50088R	lvory
450x640	-	50042R	-	-	lvory
450x640	-	50042R	-	-	
450x640 650x920	-	50042R 50043R	- 50076R	- 50088R	Ivory  Dark Blue
450x640 650x920 Full Range (mm)	- - 65g	50042R 50043R 80g	- 50076R	- 50088R	
450x640 650x920 Full Range (mm) 450x640	- - 65g	50042R 50043R 80g 50032R	- 50076R	50088R 160g	
450x640 650x920 Full Range (mm) 450x640	- - 65g	50042R 50043R 80g 50032R	- 50076R	50088R 160g	Dark Blue
450x640 650x920 Full Range (mm) 450x640 650x920	65g	50042R 50043R 80g 50032R 50033R	- 50076R 120g	- 50088R 160g - 50132R	
450x640 650x920 Full Range (mm) 450x640 650x920	65g	50042R 50043R 80g 50032R 50033R	- 50076R 120g	- 50088R 160g - 50132R	Dark Blue
450x640 650x920 Full Range (mm) 450x640 650x920 Full Range (mm) 430x610	65g	50042R 50043R 80g 50032R 50033R 80g 50120R	- 50076R 120g	- 50088R 160g - 50132R	Dark Blue

Full Range (mm)	<b>65</b> g	<b>80</b> g	<b>120</b> g	160g	
450x640	-	50040R	-	-	Grey
Full Range (mm)	<b>65</b> g	80g	120g	160g	
430x610	-	50403R	-	-	Lime
450x640	-	50022R	-	-	
650x920	-	50023R	-	50358R	
Full Range (mm)	<b>65</b> g	<b>80</b> g	120g	160g	
Full Range (mm) 450x640	<b>65</b> g	80g 50024R	120g	160g	Moos Green
	65g - -			160g - -	Moos Green
450x640	65g	50024R	-	-	
450x640 650x920	-	50024R 50025R	- 50083R	-	Moos Green  Light Green
450x640 650x920 Full Range (mm)	- - 65g	50024R 50025R 80g	50083R 120g	-	
450x640 650x920 Full Range (mm) 430x610	- - 65g 50157R	50024R 50025R 80g 50159R	50083R 120g	160g	





The **Éveil Scolaire** range is produced from 100% recycled fibres and offers a wide choice of 23 intense tints in reels or folio sheets. This bulky paper is a true call to creativity: drawing, cutting out, all art forms in general.

- 100% recycled bulky paper
- Available in a wide range of tints and substances
- Ecological manufacturing process



Full Range (mm)	<b>120</b> g	<b>210</b> g	<b>270</b> g	White
1000x700	50057R	50408R	50257R	
Full Range (mm)	<b>120</b> g	<b>210</b> g	<b>270</b> g	lvory
1000x700	50064R	50327R	50259R	
Full Range (mm)	<b>120</b> g	<b>210</b> g	<b>270</b> g	Yellow
1000x700	50062R	50325R	50105R	7811000
Full Range (mm)	120g	<b>210</b> g	<b>270</b> g	Banana
1000x700	50056R	50196R	50359R	
Full Range (mm)	120g	<b>210</b> g	<b>270</b> g	Pink
1000x700	50069R	50331R	50112R	F 17 11 <del>-</del>

Full Range (mm)	<b>120</b> g	210g	270g	A so stoods
1000x700	50050R	50421R	50097R	Apricot
Full Range (mm)	<b>120</b> g	210g	270g	Organia
1000x700	50067R	50329R	50391R	Orange
Full Range (mm)	<b>120</b> g	<b>210</b> g	<b>270</b> g	Red
1000x700	50070R	50332R	50313R	Reu
Full Range (mm)	<b>120</b> g	<b>210</b> g	270g	Deep Red
1000x700	50063R	50344R	50103R	beep Red
Full Range (mm)	<b>120</b> g	<b>210</b> g	<b>270</b> g	Fuchsia
1000x700	50063R	50420R	50106R	( OC) ISM
Full Range (mm)	<b>120</b> g	210g	270g	Purple
1000x700	50068R	50330R	50111R	For ple
Full Range (mm)	<b>120</b> g	<b>210</b> g	270g	Azur Blue
1000x700	50072R	50335R	50400R	AZUI DIDE
Full Range (mm)	<b>120</b> g	<b>210</b> g	270g	Royal Blue
1000x700	50058R	50416R	50360R	Nogeli Dioc
Full Range (mm)	<b>120</b> g	<b>210</b> g	270g	Novu Rha
1000x700	50461R	50462R	50463R	Navy Blue
Full Range (mm)	<b>120</b> g	<b>210</b> g	270g	Ultramarine
1000x700	50059R	50415R	50414R	OILT AWAT IFIE

Full Range (mm)	<b>120</b> g	<b>210</b> g	<b>270</b> g	Moos Green
1000x700	50071R	50334R	50114R	1,1002 QLEELI
Full Range (mm)	<b>120</b> g	<b>210</b> g	<b>270</b> g	Nature Green
1000x700	50071R	50334R	50114R	
Full Range (mm)	120g	210g	270g	Green
1000x700	50199R	50336R	50262R	010011
Full Range (mm)	120g	210g	270g	Sap Green
1000x700	50065R	50419R	50108R	
Full Range (mm)	<b>120</b> g	<b>210</b> g	<b>270</b> g	Caramel
1000x700	50198R	50422R	50423R	
Full Range (mm)	<b>120</b> g	<b>210</b> g	270g	Chocolate
1000x700	50061R	50418R	50309R	0.1000.0110
Full Range (mm)	120g	210g	270g	Slate Grey
1000x700	50055R	50417R	50098R	3.8.10 01 09
Full Range (mm)	120g	210g	270g	Black 31
1000x700	50066R	50328R	50311R	DINCE JI



Towards a consumption more respectful of the environment.

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